



117-009, 3Z914

800-92-9898

117-009, 3Z914 Maintenance Mig

Lincoln

Lincoln

Item	Stock #	Customer #	Description
2		410-421-050	Base, front panel
3		541-004-000	Strain relief
4		238-160-666	#3 Cable, 30" w/plug
5	312-045-666	312-045-000	Receptace, panel mount
6	246-041-666	246-095-000	Knob, 1.5" dia.
7		711-140-060	Control panel
8		860-523-000	Resistor assy., 25Ω, 50 watt
9		246-120-000	Potentiometer, 5k, 1/4 watt
10		880-041-888	Control Transformer, 230Vac to 24Vdc, 6 amp
11		246-052-666	Switch, 9 position
12	216-079-666	860-581-100	Drive motor
13		410-389-010	Drive deck
14		512-041-000	Insulation
15	860-614-666	860-614-666	Main circuit board w/ transistor
16	310-122-500	4323	Drive roller, 0.024 / 0.030 / 0.035
17		4347, 310-154-000	Drive roller, 0.045 serrated
18		310-123-000	Tension bar w/bearing
19		081-044-000	Tension bolt
20		330-021-000	Tension spring
21		246-113-000	Tension knob
22	312-066-666	410-325-000	Inlet guide tube
25		312-066-666	Spindle Assy.
26	246-086-666	239-102-000	Terminal block
27		410-190-000	Gas solenoid, 24Vdc
28	213-018-666		Buss bar
			Capacitor, 45,000mf, 45Vdc

Model	Primary Input	Input Plug	Duty Cycle at Rated Output
117-009	230V, 30A	50A	60%

Item	Stock #	Customer #	Description
29		410-387-010	Base, back panel
30	248-301-000	248-165-000	Powercord, 10/3, 77"
31		541-004-000	Strain relief
32	216-053-666	216-053-666	Thermostat
33	214-004-666	214-004-200	Diode
34		316-010-000	Fan Blade, 8"
35	216-062-666	216-062-000	Triac Relay, 75 amp
36		221-006-000	Transistor (Included w/ 860-614-666)
37	216-099-666	216-063-000	Fan Motor, 230Vac
38		860-692-000	Fan Shroud, heat sink assy.
39		860-669-000	Transformer
40		860-670-000	Reactor coil
41		410-386-010	Base, bottom panel
42	216-042-666	216-042-000	Power Switch, 230Vac, 40 amp
43		410-390-010	Hood
44		410-391-010	Right side panel
45		410-392-010	Left side panel
Not Shown			
46		238-009-500	Ground cable w/plug & clamp, 12'
47	238-393-000	4365	Mig gun assembly, 12'
48	238-296-666		Mig gun assembly, 15'
49	860-489-666	860-489-666	Spot stitch board
50	KP1933-1	4370	Steel liner for 19/64" opening (new)
	KP1937-1	4331	Steel Liner for 15/64" opening (old)
51	KP1955-1	4368	Teflon liner for 19/64" opening (new)
	KP1959-1	4325	Teflon Liner for 15/64" opening (old)

Rated Output	Voltage Settings	Agency Listing	Max Output
160 amps	9	CSA	200 amps