



117-010, 2125

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Lincoln

Item Stock # Customer # Description

1		860-573-100	Main circuit board w/ transistor
2		541-084-000	Insulation
3	216-055-666	216-055-666	Triac Relay, D2440
4	213-018-666		Capacitor, 45,000mf, 45Vdc
5		541-087-000	Insulation
6		860-601-000	Spot circuit board
7		860-523-000	Resistor assy., 25Ω, 50 watt.
8	310-122-500	4323	Drive roller, 0.024 / 0.030 / 0.035
9	312-110-666	312-110-666	Spool adapter
10		541-088-000	Nylon washer
11	860-476-666	860-476-666	Diode assy.
12		216-053-000	Thermostat
13		860-702-888	Main weld transformer
14		860-574-000	Drive assy.
15		316-007-300	Fan blade
16	216-086-666	216-034-100	Fan Motor
17	246-212-666	246-086-666	Gas solenoid, 18-24Vdc
18		248-149-000	Power cord

Model	Primary Input	Input Plug	Duty Cycle at Rated Output
117-010	230V	230V, 20 amp	20%

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19		541-020-000	Strain relief
20		246-104-000	5-position power switch
21	216-042-666	216-042-000	Power Switch, 230Vac, 40 amp
22	216-079-666	860-581-100	Drive motor
23		860-572-888	Reactor coil
24		711-148-010	Faceplate
25		239-094-000	Terminal block
26		860-529-000	Indicator light
27	312-045-666	312-045-000	Receptace, panel mount
28		246-098-000	Knob, 1-1/2" dia.
29		246-097-000	Knob, 1-3/16" dia.

Not Shown

30	238-155-000	4320	Mig gun assembly, 10'
31		238-009-500	Ground cable w/plug & clamp, 12'
32	334-286-666	334-285-666	Gas regulator
33	059-245-666		Gas hose
34	880-041-888	880-041-888	Control transformer

Rated Output	Voltage Settings	Agency Listing	Max Output
100 amps	5	CSA	100 amps

860-616-002

Composite Drive Roller