



117-021

# 117-021

Item	Lincoln Stock #	Customer #	Description
1		860-573-000	Circuit board w/ potentiometer
2		541-084-000	Insulation
3	216-055-666	216-055-666	Triac Relay, 40 amp
4	213-018-666	213-018-200	Capacitor, 45,000mf, 45Vdc
5		<b>860-523-000</b>	Resistor assy., 25Ω, 50 watt
6	310-122-500	4323	Drive roller, 0.024 / 0.030 / 0.035
7	860-616-002	4324	Drive roller, teflon
8		<b>310-123-000</b>	Tension bar w/bearing
9		246-114-000	Stud w/groove
10		330-025-000	Spring
11	312-110-666	246-160-000	Tension knob
12		541-083-000	Spindle adapter
13		541-066-000	Nylon washer
14	246-086-666	410-325-000	Inlet guide tube
15	860-476-666	246-086-666	Gas solenoid, 18-24Vdc
16		860-476-666	Diode assy.
17		<b>216-053-000</b>	Thermostat
		860-799-888	Main weld transformer

Model	Primary Input	Input Plug	Duty Cycle at Rated Output
117-021	120V, 15A	15A	20%

Item	Lincoln Stock #	Customer #	Description
18		<b>316-009-100</b>	Fan blade
19	216-087-666	216-070-000	Fan motor
20		248-182-000	Power cord
21		541-020-000	Strain relief
22		246-104-000	5 position heat switch
23	216-079-666	860-581-100	Drive motor, 24Vdc
24		216-044-100	Power Switch, 230Vac, 40 amp
25		860-572-888	Reactor coil
26		711-154-050	Faceplate
27		245-085-000	Indicator light
28		541-057-000	Strain relief
29		238-116-000	Ground Cable
30	246-041-666	246-140-000 <b>246-107-000</b>	Knob, 1.5"

Not Shown			
34	<b>238-155-000</b>	4320	<b>Mig gun assembly, 10'</b>
35	334-286-666	334-286-666	Gas regulator
36	059-245-666		Gas hose
37	880-070-888		Control Transformer

Rated Output	Voltage Settings	Agency Listing	Max Output
90 amps	5	None	90 amps