



117-023, 2225

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Item	Lincoln Stock #	Customer #	Description
1		238-193-000	Cable assy.
2	312-045-666	312-045-000	Receptace, panel mount
3		246-139-000	Knob, 1 3/16"
4		246-140-000	Knob, 1 1/2"
5		312-061-000	Nose
6	216-079-666	860-581-100	Drive motor
7		410-389-020	Drive deck
8		512-041-000	Insulation
9	860-614-666	860-614-666	Main circuit board w/ transistor
10	310-122-500	4323	Drive roller, 0.024 / 0.030 / 0.035
11		4347, 310-154-000	Drive roller, 0.045 serrated
12		310-123-000	Tension bar w/bearing
13		330-025-000	Tension spring
14		310-144-000	Bearing washer
15		246-160-000	Tension knob
16	312-066-666	410-325-000	Inlet guide tube
		860-575-100	Spindle
19		239-057-000	Terminal block
20	246-086-666	246-212-666	Gas solenoid, 24Vdc
21		412-202-000	Buss bar
22	213-018-666	213-018-666	Capacitor, 45,000mf, 45Vdc
23		860-778-030	Back panel
24		246-149-000	Heat switch, 9 position

Item	Lincoln Stock #	Customer #	Description
25	880-041-888	860-623-000	Control Transformer, 230Vac to 24Vdc, 6 amp
26		860-784-000	Resistor assy.
27		248-178-000	Power cord
28		216-053-000	Thermostat
29	244-070-666	244-070-666	Diode
30		316-010-000	Fan blade
31	216-062-666	216-062-000	Triac Relay, 75 amp
32		221-006-000	Drive transistor
33		860-773-000	Fan shroud/heat sink assy.
34	216-099-666	216-067-000	Fan motor
35		860-771-888	Main weld transformer
36	216-010-666	216-010-666	Power switch
37		410-436-030	Base
38		860-772-888	Reactor
39		410-444-020	Front panel
40		246-154-000	Knob, 3"
41		246-120-000	Potentiometer, 5k, 1/4 watt
42		860-489-666	Spot stitch pcb
43		216-058-000	Momentary switch
44		091-040-000	Flatwasher
45		246-114-000	Drive tension toggle stud
Not Shown			
46		238-009-500	Ground cable w/plug & clamp, 12'
47	238-393-000	4365	Mig gun assembly, 12'
48	238-296-666		Mig gun assembly, 15'

Model	Primary Input	Input Plug	Duty Cycle at Rated Output
117-023	230V, 44A	50A	60%

Rated Output	Voltage Settings	Agency Listing	Max Output
225 amps	9	CSA	250 amps