



117-038, WFWMA, WS120

Item	Lincoln Stock #	Customer #	Description
1		711-161-026	Faceplate
2		860-572-888	Reactor
3		245-085-666	Power Light, 120 Vac
4		238-116-666	Ground Cable, 6 ga., 9'
5		541-057-000	Strain Relief
6		246-140-666	Knob, 1/2"
7		246-139-666	Knob, 1 3/16"
8	880-113-666	880-113-666	Main Circuit Board
9		512-041-666	Insulation
10	213-018-666	213-018-666	Capacitor, 45,000mf, 45Vdc
11	216-055-666	216-055-666	Triac Relay, 40 amp
12		512-106-666	Insulation
13	880-114-666	880-114-666	Spot-Stitch circuit board
14	216-079-666	216-079-666	Drive Motor w/gearbox, OSLV
15		245-038-200	25Ω, 50 Watt bleeder resistor
16	880-130-666	880-130-666	Drive base assembly
17	310-122-500	4323	Drive roller, 0.024 / 0.030 / 0.035
18		312-107-000	Tension arm only
19		239-208-000	Inlet guide tube
20	312-066-666	860-575-100	Spindle
21	312-110-666	312-110-666	Spool Adapter
22		330-029-666	Spool Tensioner Spring
23	246-086-666	246-086-666	Gas solenoid, 24Vdc
24		541-020-666	Strain Relief
25		248-182-666	Power Cord
26	860-476-666	860-476-666	Diode assy.
27	216-053-666	216-053-666	Thermostat
28		246-210-666	Power Switch, SPST, 20A, 120Vac
29		880-071-888	Main Transformer
30		316-009-666	Fan Blade
31	216-087-666	216-087-666	Fan Motor
32	880-052-666	880-052-666	Heat & wire speed harness w/ potentiometers
33		880-070-888	Drive Transformer

Not Shown

34	238-155-000	235-155-500	10' Mig Gun
35		412-304-666	Copper jumper bar
36		412-280-666	Gun Connector

Model	Primary Input	Input Plug	Duty Cycle at Rated Output
117-038	120V, 15A	15A	20%

Rated Output	Voltage Settings	Agency Listing	Max Output
90 amps	Infinite	CSA	90 amps

8/8/2006