



**117-071,2171,83071, 20101**

Use the information in this parts list to order replacement parts.  
 All service work should be performed by qualified service personnel.

ITEM	DESCRIPTION	PART NO.
1	Transformer Ass'y	880-392-888
	Thermal protector only	880-397-000
2	Base	410-832-***
3	Drive Deck	410-833-010
4	Wire Tension Ass'y	131-350-002
5	Handle	312-264-000
6	Hood	410-835-***
7	Drive Motor Gear Box Ass'y	<b>880-406-001 (880-382-000)</b>
8	Gun Ass'y	238-542-000
9	3 Position Switch	246-405-000
10	Contact Tip Package of 6	4310
11	Nozzle	4348
12	Power Cord	248-311-000
13	2 Position Switch	246-404-000
14	Ground Cable Ass'y	880-395-000
15	Printed Circuit Board, Wire Speed Control	<b>880-459-666 (880-391-000)</b>
16	Spindle Assembly	312-076-666

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