



REPLACEMENT PARTS LIST
MIG WELDER

1177-076 2145 83125 83126 20511 125 CI /CS

A & A Hydraulic 800-992-9898

117-076, 2145, 83125, 83126, 20511, 125 GL/GS

Item	Lincoln Stock #	Customer #	Description
1		246-422-000	Heat control switch
2		216-100-000	Fan motor
3		410-900-XXX	Front panel
4		541-057-000	Strain relief
5		238-223-666	Cable assy.
6		246-107-000	Knob
7	238-592-000	238-592-000	6' mig gun (used on units built after 1-1-01)
		238-567-666	6' mig gun (used on units built from 5-2-99 to 12-31-00)
		238-507-000	6' mig gun (used on units built before 5-2-99)
8		410-868-XXX	Control panel
9	880-460-666	880-418-666	Wire speed control
10	NLA	880-410-000	Transformer
11		410-865-XXX	Left side panel
12		312-295-666	Slide latch w/clip
13		246-414-666	Terminal block
14	880-406-001	880-406-666	Drive motor / gear box
	310-210-666	310-187-000	Steel drive roller, (0.024/0.030/0.035)
	880-427-666	880-427-666	Neoprene drive roller for aluminum
15	131-419-000	131-350-002	Tension kit less 312-110-666
16	312-076-666	312-076-666	Spindle

Model	Primary Input	Input Plug	Duty Cycle at Rated Output
117-076	120V, 15a	15A	20%

Item	Lincoln Stock #	Customer #	Description
17		410-867-XXX	Center panel
18	880-402-666	880-402-666	Rectifier (includes 2 plates)
19	253-333-000	253-333-666	Push in union fitting (5/32")
20		248-327-000	Power cord
21		239-074-000	Strain relief
22		312-296-666	Handle
23		410-864-000	Right side panel
24		880-431-000	Base
25		246-428-000, 880-415-000	Thermo breaker

Not Shown			
26		412-635-010	Tank bracket
27	334-438-000	334-438-000	Preset Regulator w/o gauges
	334-460-001	334-460-001	Regulator
28	S26399-28	059-217-040	5/32" OD Gas hose
29	KP2039-1B1	43090	0.025 contact tips
30	KP2039-2B1	43100	0.030 contact tips
31	334-203-000	43480	Steel welding nozzle
32	312-110-666	312-110-666	Wire spool adapter
33	239-010-300	239-010-102	Ground clamp
34	KH600	332-239-666	Handshield / Helmet

Rated Output	Voltage Settings	Agency Listing	Output
90 amps	4	CSA	30-125 amps

10/20/2008

*Check rectifier has 2 plates prior to ordering