



REPLACEMENT PARTS LIST
MIG WELDER

117-077, 2155, 83136, 83137, 135 GL/GS. Migmaster 125

117-077, 2155, 83136, 83137, 135 GL/GS

Item	Lincoln Stock #	Customer #	Description
1		246-260-000	Heat potentiometer, 10K, 1/4 watt
2		216-100-000	Fan motor
3		410-900-XXX	Front panel
4		541-057-000	Strain relief
5		238-223-666	Cable assy.
6		246-041-666	Knob
7		246-423-000	Power switch, DPST lighted
8		238-592-000	6' mig gun (used on units built after 1-1-01)
		238-567-666	6' mig gun (used on units built from 5-2-99 to 12-31-00)
		238-507-000	6' mig gun (used on units built before 5-3-99)
9		410-869-XXX	Control panel
10		880-419-666, 880-569-666	Wire speed control
11	NLA	880-412-888	Transformer
12		410-865-XXX	Left side panel
13		312-295-666	Slide latch w/clip
14		246-414-666	Terminal block
15		880-406-666	Drive motor / gear box
		310-210-666	Steel drive roller, (0.024/0.030/0.035)
		880-427-666	Neoprene drive roller for aluminum
16		131-419-000	Tension kit less 312-110-666
17		312-076-666	Spindle
18		410-867-XXX	Center panel
19		880-411-666	Circuit board w/heat sink
20		216-053-666	Thermostat

Model	Primary Input	Input Plug	Duty Cycle at Rated Output
117-077	120V, 15a	15A	20%

Item	Lincoln Stock #	Customer #	Description
21	S13490-109	213-035-000	Capacitor, 59,000uf, 40Vdc
22	NLA	880-568-666	Heat pot. W / harness
23	253-333-000	253-333-666	Push in union fitting (5/32")
24		248-328-666	Power cord
25		512-215-666	Bushing
26		239-074-666	Strain relief
27		245-145-666	25Ω, 50 Watt Resistor
28		312-296-666	Handle
29		410-864-XXX	Right side panel
30		246-258-666	24Vdc relay (only on units built before 1/1/2001)
31		880-431-000	Base
32		246-428-000, 880-426-000	Thermal protector
33		412-635-010	Tank bracket
Not Shown			
34	334-460-001	334-460-001	Regulator w/gauges
	334-438-000	334-438-000	Regulator w/o gauges
35	S26399-28	059-217-040	40" 5/32" gas hose
36	KP2039-1B1	43090	0.025 contact tips
37	KP2039-2B1	43100	0.030 contact tips
38	KP2039-3B1	43110	0.035 contact tips
39	334-203-000	43480	Steel welding nozzle
40	312-110-666	312-110-666	Wire spool adapter
41	239-010-300	239-010-102	Ground clamp
42	KH600		Helmet

Rated Output	Voltage Settings	Agency Listing	Output
90 amps	Infinite	Cul	30-125 amps