

80 Amp Gasless 117-085, 83073, P3073, 20672

Item	Stock #	Description
1	541-273-666	Strain relief
2	248-374-666	Power cord
3	238-683-666	Ground cable assy
4	246-495-666	Power switch, amber
5	246-496-666	Heat switch, black
6	238-682-666	Mig gun, 6'
	334-439-000	Gas diffuser
	252-071-666	Gas valve in mig handle
	131-429-666	Mig gun handle kit
	334-203-000	Nozzle
	KP2039-2B1	Contact Tips .030"
	KP2080-1	Steel Liner (replaces plastic)
7	412-737-666	Unit handle
8	084-032-666	Adjusting screw

Model	Primary Input	Duty Cycle
117-085	120V, 20 amp	10% @ 80 amps, 21 V

Item	Stock #	Description
9	334-579-666	Conductor tube only
10	880-572-666	Drive base & motor
11	131-428-666	Spindle kit
12	310-202-666	Drive roller
13	310-203-666	Drive tension roller
14	412-738-666	Tension arm
15	880-570-888	Transformer
16	246-477-666	Thermostat
17	880-571-666	Circuit board

Not Shown		
18	410-996-026	Cover
19	410-997-026	Right Side Panel
20	410-998-026	Left Side Panel

Agency	Rated Output	Voltage Settings
CSA	80 amps	2