



REPLACEMENT PARTS LIST
 120 AMP MIG WELDER
 MODEL WFW150 (117-088)

117-088, WFW150

117-088, WFW150

| Item | Stock # | Customer # | Description |
|------|-------------|------------|-----------------------|
| 1 | | 22710044 | Circuit Board |
| 2 | 216-107-666 | 22810002 | Wire Feed Motor |
| 3 | | 22400021 | Rectifier |
| 4 | | 22210014 | Thermostat |
| 5 | | 22800018 | Fan Motor & Blade |
| 6 | 412-747-666 | 10990010 | Chain |
| 7 | 059-245-666 | 30900027 | Gas Hose |
| 8 | | 20220118 | Power Cord |
| 9 | 246-512-666 | 22210016 | Thermostat |
| 10 | | 44120122 | Main Transformer |
| 11 | | 44135060 | Reactor Coil |
| 12 | 246-511-666 | 22205116 | Rate Switch |
| 13 | 312-508-666 | 21690268 | Mig Gun Connector |
| 14 | 312-510-666 | 21690362 | Upper Frame |
| 15 | 312-506-666 | 21600031 | Handle Support (2) |
| 16 | 412-748-666 | 33725085 | Handle |
| 17 | 246-508-666 | 21690107 | Wire Speed Knob |
| 18 | | 22205128 | Current Switch |
| 19 | 246-509-666 | 22200002 | On/Off Switch |
| 20 | 411-105-026 | 33705385 | Right side panel |
| 21 | 239-294-666 | 22100002 | Input jack female (2) |
| 22 | | 05000018 | Front panel - WFW150 |
| 23 | 413-113-666 | 55200032 | Axle |
| | | 21050002 | Wheel retaining ring |
| 24 | 312-511-666 | 21690363 | Lower Frame |
| 25 | 246-505-666 | 21690371 | Switch Knob - Red |
| 26 | 880-573-666 | 04600001 | Wire Spool Assembly |
| 27 | 411-104-026 | 33705384 | Cover |
| 28 | 512-263-666 | 30905029 | Rubber Mat |
| 29 | 312-509-666 | 44400023 | Wire Tensioner |

| Item | Stock # | Customer # | Description |
|------|--------------------|---------------|-------------------------|
| 30 | 310-210-666 | 33805001 | Drive Roller |
| 31 | 312-507-666 | 21690226 | Slide Clip |
| 32 | 413-111-666 | 21625001 | Caster (2) |
| 33 | 411-106-026 | 33705386 | Left Side Panel |
| 34 | 413-112-666 | 21625033 | Wheel (2) |
| 35 | 880-584-000 | M15221 | Mig Gun Assembly |
| 36 | 434-003-666 | M15542 | Male input Jack (2) |
| 37 | 239-010-302 | 41007 | Ground Clamp |
| 38 | 238-702-666 | 43210138 | Ground Cable |
| 39 | 334-286-666 | 334-286-666 | Regulator |

| Not Shown | | | |
|-----------|-------------|------------|------------------------------------|
| Item | Stock # | Customer # | Description |
| 40 | 334-468-666 | M15223 | Steel Liner |
| 41 | 411-122-666 | M15225 | Teflon Liner |
| 42 | 334-203-300 | 43480 | Nozzle Steel |
| | 334-203-400 | M15578 | Nozzle Steel |
| | 334-210-300 | 43300 | Nozzle Aluminium |
| | 334-211-300 | 43290 | Nozzle Spot |
| 43 | 334-159-300 | 43090 | Contact Tips .024" |
| | 334-159-400 | M15522 | Contact Tips .024" |
| | 334-160-300 | 43100 | Contact Tips .030" |
| | 334-160-400 | M15523 | Contact Tips .030" |
| | 334-161-300 | 43110 | Contact Tips .035" |
| | 334-161-400 | M15524 | Contact Tips .035" |
| 44 | 334-439-000 | 23005146 | Gas Diffuser |
| 45 | 334-462-000 | 23005145 | Conductor Tube w/cover |
| 46 | 334-461-000 | 23005206 | Trigger & Torch Handle |
| 47 | 334-466-000 | 23005009 | Gas Valve |
| 48 | | 21690209 | Gun hold down cover |
| 49 | | 44900305 | Unit parts bag |
| 50 | 414-020-666 | B7018380 | Gas hose / powercord strain relief |

| Model | Primary Input | Input Plug | Duty Cycle at Rated Output | Rated Output | Voltage Settings | Agency Listing | Max Output |
|---------|---------------|------------|----------------------------|--------------|------------------|----------------|------------|
| 117-088 | 120V | 15A | 60% | 60 amps | 4 | CSA | 120 amps |