



MIG WELDER
 MODEL 117-090, 83260

117-090, 83260, M02230, WFW251 250 Amp

117-090, 83260, M02230, WFW251

Item	Stock #	Customer #	Description
1	265-001-666	22810006	Wire Feed Motor
2	860-996-666	22710055	Circuit Board
3	246-528-666	22900002	Gas Solenoid
4	246-507-666	04600113	Thermostat
5		22400086	Rectifier
6	213-042-666	22315003	Capacitor
7	216-112-666	22800054	Fan Blade
8	411-113-116	05000008	Front Panel - 83260
		05000016	Front Panel - M02230
	Obsolete		Front Panel - WFW251
9	334-606-666	23005048	Mig Torch Connector
10	312-520-666	21690364	Upper Frame
11	312-524-666	33725086	Handle
12	246-509-666	22200002	On/Off Switch
13	246-504-666	22220016	Fuse Holder
14	245-171-666	22220006	Fuse
15	246-508-666	21690107	Selector Knob
16		05000034	Right Side Panel
17	246-521-666	22205114	Switch
18	246-523-666	22225022	24v Contactor
19	246-522-666	22225018	Auxiliary Contactor
20	860-995-666	44135073	Reactor
21	880-582-666	44140048	Auxiliary Transformer
22	215-032-666	22305004	3 Ohm Resistor
23	880-581-666	44120125	Transformer
24	216-111-666	22800021	Fan Motor
25	413-120-666	33740222	Axle Support
26	413-119-666	55200036	Axle
27	413-117-666	21055004	Wheel retaining ring
28	413-116-666	21625032	Wheel
29	239-294-666	21625003	Caster
30	312-521-666	22100002	Female Input Jack
31	246-505-666	21690365	Lower Frame
32	412-747-666	21690371	Selector Knob
33	880-573-666	10990010	Chain
34	512-266-666	04600001	Wire Spool Assy
35	411-114-026	30905016	Rubber Mat
		05000032	Cover

Item	Stock #	Customer #	Description
36	312-506-666	21600031	Handle Support
37	312-519-666	21690267	Mig Gun Housing
38	541-277-666	33805007	Tension Roller
39	541-276-666	33805005	Drive Roller
40	880-586-666	44410019	Wire Feed Assy
41	312-507-666	21690226	Slide Clip
42	411-115-026	05000033	Left Side Panel
43	248-377-666	20220113	Power Cord
44	334-605-666	30900026	Gas Hose
45	434-003-666	M15542	Male Input Jack
46	239-010-302	41007	Ground Clamp Only
47	238-701-666	43210131	Ground Cable Only
48	880-585-000	M15222	Mig Torch Assy
49	334-286-666	--	Regulator
Not Shown			
50	411-121-666	M15224	Steel Liner
51	411-123-666	M15226	Teflon Liner
52	334-203-300	43480, M15578	Nozzle Steel
	334-203-400	M15578	Nozzle Steel
	334-210-300	43300	Nozzle Aluminium
	334-211-300	43290	Nozzle Spot
53	334-159-300	43090	Contact Tips .024"
	334-159-400	M15522	Contact Tips .024"
	334-160-300	43100	Contact Tips .030"
	334-160-400	M15523	Contact Tips .030"
	334-161-300	43110	Contact Tips .035"
	334-161-400	M15524	Contact Tips .035"
	334-202-300	43390	Contact Tips .045"
	334-202-400	M57242	Contact Tips .045"
56	334-363-000	23005184	Torch Gas Diffuser
57		23005255	Torch Swan Neck
58		23005151	Torch Trigger
59		23005261	Torch Liner Nut
60		23005166	Torch Handle
61		23005260	Torch Euro Central Adaptor
62		44900306	Unit parts bag
63	414-020-666	B7018380	Gas hose strain relief

Model	Primary Input	Input Plug	Duty Cycle at Rated Output	Rated Output	Voltage Settings	Agency Listing	Max Output
117-090	230V	50A	60%	200 amps	7	CSA	270 amps