



**M12183B, 83-319A, 117-093**

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# M12183B, 83-319B, 117-093

Item	Lincoln Stock #	Customer #	Description
1	S26399-23	B7037370	Torch Lever
2	S26399-24	B7038370	Handgrip, Left
3	334-500-400	M15598 (83-636)	Tapered Nozzle
	334-501-400	M15599	Spot Nozzle
4	334-159-400	M15522 (83-393)	Contact Tips .024"
	334-160-400	M15523 (83-394)	Contact Tips .030"
	334-161-400	M15524 (83-395)	Contact Tips .035"
5	246-534-000	B7074370	Switch
6	S26399-25	B7043370	Handgrip, Right
7	S26399-26	B7044370	Quick Coupling
8	S26399-27	B7046370	Torch Hook
9	S26399-28	B7047370	Gas Hose
10	S26399-32	B7075370	Cable Liner
11	S26399-29	B7048370	Torch Sheath
12	238-595-000	M15218 (83-248)	Complete Torch (new style with lug)
	334-597-000	M15184 (83-637)	Complete Torch (old style with plug)
13	S26399-1	246945	Knob
14	S26399-22	B7033370	Knob
15	312-516-666	260470	Frame
16	S26399-30	B7070370	Switch
17	S26399-10	251067	Terminal Board
18	S26400-1	246948	Side Panel Latch
19	S26399-12	260531	Hinged Side Panel
20	See 52	B7001370	Cable holder
21	See 52	B7002370	Bearing
22	See 52	B7003370	Roller pin
23	See 52	B7004370	Roller presser pin
24	See 52	B7005370	Spring rest ring
25	See 52	B7006370	Spring
26	See 52	B7007370	Knob

Item	Lincoln Stock #	Customer #	Description
27	See 52	B7008370	Roller holder arm
28	See 52	B7009370	Drive motor support
29	S26399-16	260546	Front Panel
30	S26399-31	B7071370	Drive Roller
31	S26399-8	251030	Washer / Ring
32	S26399-9	251031	Spring
33	S26399-7	251027	Coil Support Spacer
34	S26399-6	251022	Coil Support
35	S26399-2	246958	Hinge
36	512-265-666	260467	Rubber Mat
37	312-515-666	250975	Handle
38	S26399-12	260533	Cover
39	S26399-14	260534	Center Divider
40	S26399-17	260548	Undercarriage
41	216-110-666	260453	Fan Motor
42	S26399-19	B7023370	Input Power Cord
43	512-265-666	260461	Rubber Mat
44	312-515-666	B7018380	Strain Relief
45	S26399-5	246996	Rectifier
46	216-114-000	B7062370	Wire Speed Motor
47	S26399-4	246994	Switch
48	880-590-000	B7066370	Circuit Board
49	S26399-11	260454	Reactor Coil
50	S26399-21	B7032380	Thermostat
51	S26399-20	B7028370	Thermostat Support
52	334-635-000	246229	Drive Base Assy. (includes 20-28)
53	S26399-15	260545	Connector Bracket
54	246-519-666	B7053370	Connector
55	S26399-3	246983	Ground Cable Assy
56	334-460-001	-	Gas Regulator

12/19/2005

Model	Primary Input	Input Plug	Duty Cycle at Rated Output
M12183	120V, 20 amp	15A	20%

Rated Output	Voltage Settings	Agency Listing	Max Output
85 amps	7	CSA	130 amps