



118-006, 2040

118-006, 2040

Item	Lincoln Stock #	Customer #	Description
1		312-086-000	Access panel
2		312-085-000	Nose
3		245-088-000	Red lamp
4		245-078-000	Amber lamp
5		246-163-000	Toggle switch, DPST
6		246-164-000	Toggle switch, SPDT
7		210-220-000	Coupling coil
8		410-537-020	Torch mounting panel
9		253-058-000	Fitting, pilot arc
10		312-045-666	Ground cable jack
11		860-984-888	Transformer
12	860-402-666	860-402-666	Shunt
13		410-533-020	Top panel
14		860-855-888	High voltage transformer
15		252-003-000	Air pressure switch
16		246-166-666	Solenoid w/ fitting
17		860-962-666	Main circuit board
18		412-256-010	Handle
19	254-004-666		Regulator
20		860-850-000	Capacitor bank assy.
21		218-089-000	Power cord
22		860-842-000	Rectifier assy.
23	216-099-666	216-072-000	Fan motor
24		316-010-000	Fan blade
25		413-022-100	Axle

Item	Lincoln Stock #	Customer #	Description
26		860-849-000	Diode assy.
27		068-024-666	Hubs (2)
28		413-030-000	Wheel
29		860-852-100	Control Transformer 230Vac to 120 & 24Vac
30		413-023-100	Foot
31		860-966-000	Reactor coil
32		216-165-000	Contacto
33		N/A	Resistor bank assy.
		215-028-000	8Ω, 420 Watt Resistor (needs 2)
		245-100-666	4Ω, 420 Watt Resistor
34		246-179-666	Pilot arc relay (120Vac coil)
35		238-228-000	Ground cable assy.

Not Shown

36		860-853-666	5Ω, 50 Watt Resistor
37		860-993-666	500Ω, 100 Watt Resistor
38		213-022-000	Spark tip, single sided
39		213-023-000	Spark tip, double sided
40		860-992-100	25' Torch Assembly
41		44040 334-266-908	Standard nozzle cap
42		44010 334-265-908	Standard nozzle
43		44030 334-264-908	Swirl ring
44		44020 334-263-908	Electrode
45		44050 512-087-908	O-Rings
46		44140 334-271-908	Tapered nozzle cap
47		44110 334-270-908	Tapered nozzle

9/27/2005

Model	Primary Input	Input Plug	Duty Cycle at Rated Output
118-006	230V, 42 amps	50A	40%

Rated Output	Voltage Settings	Agency Listing	Rated Cutting Thickness
40 amps	Infinite	CSA	1/2"

CONSUMABLES HAVE BEEN MANUFACTURE TESTED TO WORK WITH THE PRODUCT