



BE PERFORMED BY QUALIFIED SERVICE PERSONNEL.

REPLACEMENT PARTS LIST
SOLAR 15 AMP PLASMA ARC CUTTER
MODEL 2010 118-012

ITEM	DESCRIPTION	PART NUMBER
1	GROUND CABLE WITH CLAMP	238-244-666
2	CLAMP ONLY	239-010-102
	TORCH	238-240-100
3	FRONT PANEL	410-590-036
4	FOOT	312-067-666
5	FAN MOTOR	216-087-166
6	FAN BLADE	316-009-666
7	AXLE	413-045-666
8	WHEEL AND HUB	413-046-666
9	RESISTOR ASSEMBLY	880-104-666
10	CONTROL TRANSFORMER	880-106-888
11	BASE	410-611-016
12	RECTIFIER KIT	244-078-666
13	POWER CORD	248-211-666
14	CONTACTOR	248-124-666
15	RESISTOR, 2 Ω, 420 W	245-105-666
16	TRANSFORMER	880-109-888
17	CAPACITOR	213-034-666
18	PRESSURE SWITCH	252-003-666
19	GAS SOLENOID	246-086-666
20	NYLON ADAPTOR	253-069-666
21	9-PIN WIRE HARNESS	880-031-666
22	10-PIN WIRE HARNESS	880-103-666
23	PRINTED CIRCUIT BOARD	880-102-666
24	RUN/SETUP SWITCH	246-178-666
25	INDICATOR LIGHT	245-109-666
26	POWER SWITCH	246-186-666
27	PLASMA REGULATOR	254-003-666
28	PRESSURE GAUGE	251-003-666
29	NOSE	312-099-666
30	HANDLE (NOT SHOWN)	412-295-116
31	COVER (NOT SHOWN)	440-151-126

CONSUMABLES HAVE BEEN
MANUFACTURE TESTED TO
WORK WITH THE PRODUCT

Torch Consumables:
334-277-908(4420)Electrode
334-278-908(4422)Swirl Ring
334-279-908(4421)Nozzle
334-280-908(4423)Nozzle Cap
512-087-908(4405)O-ring
Additional Parts:
see Torch Print # 238-240-100

118-012, 2010