



118-023, 82021, M12155, PCS25, (37125)

118-023, 82021, M12155, PCS25, (37125)

Lincoln
 Item Stock # Customer # Description

1	412-754-666	260457	Support
2	411-118-026	260460	Left Side Panel
3	412-755-666	260459	Intermediate Plane
4	246-519-666	B7053370	Contact
5	244-089-666	251146, 244-088-666	Rectifier
6	239-298-666	B7009380	Terminal Board
7	246-530-666	251036	Solenoid Valve
8	860-997-666	5602146	Control Circuit Board
9	246-524-666	3160195	Solenoid Valve
10	238-707-666	251150	Input Cable
11	246-532-666	B7005380	Pressure Switch
12	512-265-666	260467	Rubber Mat
13	254-006-666	B7006380	Regulator
14	251-030-666	B7014380	Gauge
15	216-110-666	260453	Fan Motor
16	213-043-666	260468	Capacitor, 60 uF
17	411-119-026	260466	Top Panel
18	414-020-666	B7018380	Strain Relief
19	215-036-666	B7029380	Resistance
20	253-341-666	B7004380	Joint
21	215-035-666	5585773	Lamp
22	245-170-666	B7015380	Lamp Holder
23	260-001-666	251155	Capacitor, 100 uF
24	246-531-666	251156	Thermostat

Model	Primary Input	Input Plug	Duty Cycle at Rated Output
118-023	120 Vac	15A	20%

Lincoln
 Item Stock # Customer # Description

25	245-169-666	246251	Lamp Holder
26	312-515-666	250975	Handle
27			Control Panel - 82021
			Control Panel - M12155
			Control Panel - PCS25
28	411-110-026	260461	Right Side Panel
29	880-579-666	260464	Transformer
30	411-116-016	260500	Bottom
31	312-516-666	260470	Front Panel Frame
32	238-708-666	251159	Earth/Ground Cable Assy
33	238-715-666	5580778	Torch Cable
34	312-518-666	B7037380	Handgrip + Button
35	334-584-100	--	Nozzle Holder/Cap
36	334-581-100	--	Long Nozzle 0.9 mm
37	334-583-100	--	Diffuser or Swirl Ring
38	334-580-100	--	Long Electrode
39	334-587-666	3065225	Diffuser
40	512-264-666	251194	O-ring
41	334-588-666	1346	Torch Head
42	238-710-666	1210.18	Complete Torch Assy
43	246-537-666	B7069370	Switch
44		3175881	Limiting Device
45	334-585-100	--	Two-Point Spacer - Standoff
46	334-604-000	5800818	Electrode Wrench

Rated Output	Voltage Settings	Agency Listing	Max Cutting Thickness
24 amps	1	CSA	3/16"