



118-025, 82051, M12157, (37150)

118-025, 82051, M12157, (37150)

Item	Lincoln Stock #	Customer #	Description
1	312-512-666	250728	Handle
2	411-109-026	250907	Left Side Panel
3		3190275	Contactora
4	412-753-666	5802809	Intermediate Plane
5	239-298-666	B7009380	Terminal Board
6	246-529-666	3190280	Contactora
7	213-043-666	260468	Capacitor
8	213-044-666	260477	Capacitor
9	246-516-666	B7007380	Solenoid
10	880-466-666	5602150	Control Circuit
11	246-527-666	261543	Switch W/Knob
12	541-279-666	250874	Strain Relief
13	238-713-666	260472	Mains Cable
14	411-120-016	250877	Back Panel
15	254-006-666	B7006380	Air Regulator
16	251-030-666	B7014380	Gauge
17	215-031-666	250901	Protection
18	312-514-666	250896	Handle Support
19	245-168-666	246250	Lamp Holder
20	215-033-666	5585775	Pilot Lamp
21	246-526-666	251220	Switch W/Knob
22	215-029-666	251189	Resistor, 2.1Ω
23	215-030-666	251190	Resistor, 2.4Ω
24	244-086-666	251191	Rectifier
25	246-532-666	B7005380	Pressure Switch
26	246-525-666	3160196	Solenoid Valve
27	245-170-666	B7015380	Lamp Holder
28	245-169-666	246251	Lamp Holder
29	079-306-666	B7073370	Coupling
30	215-034-666	5586773	Pilot Lamp
31	334-607-666	B7016380	Cable Outlet

Item	Lincoln Stock #	Customer #	Description
32	210-358-666	251192	Coupling Coil for Reed Switch
33	411-125-666	250885	Reed Switch
35	216-108-666	246224	Fan Motor, 230V
36	860-998-666	3205331	Reactor Coil
37	411-108-026	250897	Right Side Cover
38	412-756-666	B7035380	Foot
39	312-513-666	250879	Support
40	411-107-026	250224	Cover
41	413-118-666	B7033380	Wheel
42	413-121-666	250881	Axle
43	312-517-666	251201	Base Support
44	216-109-666	250726	Fan Blade (4mm left thread bolt holds on)
45	880-578-666	251199	Transformer
46	411-124-666	250893	Base
47		5802295	Front Panel - 82051
48	238-714-666	251196	Work Cable
49	238-706-666	5580779	Torch Cable
50	312-518-666	B7037380	Handgrip + Push Button
51	334-588-666	1346-00	Torch Head
52	512-264-666	251194	O-Ring
53	334-587-666	3065225	Diffuser
54	334-580-100	--	Electrode
55	334-583-100	--	Swirl Ring
56	334-581-100	--	Nozzle 0.9 mm
57	334-582-100	--	Nozzle 1.1 mm
57	334-584-100	--	Nozzle Holder
58	238-696-666	1212.18	Complete Torch Assy
59	091-071-666	3175880	Limiting Device
60	334-585-100	--	Two-Point Spacer
61	334-604-000	5800818	Electrode Wrench

Model	Primary Input	Input Plug	Duty Cycle at Rated Output
118-025	230V, 30 amp	Not supplied	50%

Rated Output	Voltage Settings	Agency Listing	Max Output
50 amps	2	CSA	50 amps