



M12190, 83-327

M12190, 83-327

Item	Lincoln Stock #	Customer #	Description
1		246945 (3055132)	Knob
2		246946 (3055121)	Knob
3		246947	Frame
4		246948 (3060880)	Side Panel Latch
5		246949 (3055176)	Handle
6		246950	Left Side Panel
7		310-210-666	Drive Roller
8		216-116-000	Drive Motor, 28 Vdc
9		246954	Front Panel
10		248427	Wire Spindle Assy. (includes 10-13)
11		251031 (3115048)	Spring
12		251027	Reel Outer Support
13		251022 (3060746)	Coil Support
14		246958 (3120057)	Hinge
15		246959	Rubber Mat
16		246961	Cover
17		246962	Center Divider
20		B7107370 (3160016)	Fitting
21		059-245-666	Gas Hose
22		246-516-666	Gas Solenoid, 230Vac
23		B7007380	Power Cord
24		246968	Strain Relief
25		B7114370 (3180002)	Back Panel
25		246971	Back Panel

Model	Primary Input	Input Plug	Duty Cycle at Rated Output
M12190, 83-327	230V, 24 amp	50A	15%

Item	Lincoln Stock #	Customer #	Description
26		246972	Right Side Panel
29		246975 (3165069)	Fan Motor, 230 Vac
30		246193 (3065101)	Fan Blade
32		246978 (5600698)	Main Transformer
33		B7096370 (3190357)	Thermostat
34		B7098370	Thermostat Mounting Bracket
35		251116/251121	Undercarriage
37		246983 (5585001)	Ground Cable
40		334-628-000	Swan Neck
41		334-172-000	Spring
42		334-632-000	Diffuser
43		334-632-000	Diffuser
43		KP2039-1B1	0.025 Contact Tip
43		KP2039-2B1	0.030 Contact Tip
44		KP2039-3B1	0.035 Contact Tip
44		334-164-400	Gas Nozzle
45		334-634-000	Mig Gun Assy.
45		334-637-000	Steel Liner
45		334-645-000	Teflon Liner
46		246993 (3180039)	Bushing
47		246994 (3190100)	Heat Selector Switch
48		880-594-000	Main Circuit Board
49		246996 (3200306)	Rectifier
50		246997 (3160050)	Fitting

Rated Output	Voltage Settings	Agency Listing	Max Output
155 Amps	7	CSA	155 amps