



M12209, 83-369

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Item	Lincoln Stock #	Customer #	Description
1		250888	Hinged side panel
2*			Cover
3		B7091370 (3080241)	Drive roller
4*			Locking device
5*			Cover
6		246200 (3080000)	Drive roller pin
7		246180 (3055077)	Knob
8		246215 (3115060)	Spring
9*			Rest
10		246220 (3075192)	Wire guide pipe
11*			Support
12		246232 (3130136)	Bearing
13		246186 (3060367)	Adapt locking pin
14*		251222	Pin
15		251108 (3215089)	Ammeter, 8.5 Vac
16		251224 (3070094)	Cover
17		246284 (5750602)	Wire feed motor
18		B7125370 (3060278)	Coil support
19		251097 (3120058)	Hinge for side panel
20		251064 (3070093)	Rubber mat
21		251123 (5803008)	Reinforcement
22		250880 (5803688)	Cover
23		251225	Center divider
24		B7106370 (5800828)	Gas cylinder support
25		B7108370 (3080353)	Chain
26		B7107370 (3160016)	Hose barb joint
27	059-245-666	246169	Gas hose
28		B7105370 (3160181)	Gas solenoid, 24 Vac
29		251110	Power cord
30		250874	Strain relief
31		251300 (5802384)	Back panel
32		251227 (3200312)	Rectifier
33		251109 (3215190)	Shunt
34		B7116370 (3160014)	Hose connector joint
35		B7100370 (3190268)	Contacto
36		B7099370	Contacto support
37		251111 (5600629)	Control transformer
38		251117	Control panel
39	880-592-000 NLA	251113 (5600789), 246278 (5600931)	New PCB (2LEDs), Old PCB
40		B7065370 (3190357)	Thermostat
41		251230	Transformer
42		B7131370 (3205030)	Resistor
43		251114 (5801481)	Right side panel

Model	Primary Input	Input Plug	Duty Cycle at Rated Output
M12209	230V, 40 amp	50A	20%

Item	Lincoln Stock #	Customer #	Description
44		251096 (3080076)	Axle
45		251094 (3070162)	Cover
46		251098 (3130089)	Wheel
47		251231 (5605047)	Reactor coil
48		B7103370 (3175701)	Capacitor
49		251124 (5803470)	Support
50	216-108-666	246224	Fan motor
51		246188 (3060672)	Support
52		246194 (3065103)	Fan blade
53		251232 (3190109)	Switch w/knob
54		251184 (3190006)	Switch w/knob
55		251115 (5801732)	Undercarriage
56		251099 (3130098)	Caster
57		246252 (3175354)	Receptacle
58		251233,251234	Front panel
60		251060	Spacer
61		B7080370	Adapter
62		246219 (3055116)	Knob
63		251093 (3070154)	Cover
64	334-644-000	M15193	Complete Gun assy.
	411-121-666	M15192	Steel Liner
	411-123-666	M15194	Teflon Liner
65		B7121370 (3055607)	Gun handle assy.
66		246258 (3190057)	Trigger
67	334-628-000	B7123370	Gooseneck
68	334-172-000	B7124370	Spring
69	334-632-000	246311	Gas diffuser
70	KP2039-1B1	M15522	0.025 contact tip
	KP2039-2B1	M15523	0.030 contact tip
	KP2039-3B1	M15524	0.035 contact tip
71	334-164-400	M15520	Tapered nozzle
		M15521	Spot nozzle
72	411-123-666	M15194	Teflon liner
73		246225	Nut
74		251089 (3055127)	Knob
75		251091 (3070090)	Frame
76		246948 (3060880)	Latch
77		251100 (3170802)	Terminal block
78		246949 (3055176)	Handle
79		246272 (5580600)	Ground cable assy.
80		247506,247508	Label
81		247509	Warning label

* Included in kit # 251235 (5710042)

8/30/2006

Rated Output	Voltage Settings	Agency Listing	Max Output
	7	CSA	200 amps, 5/8"